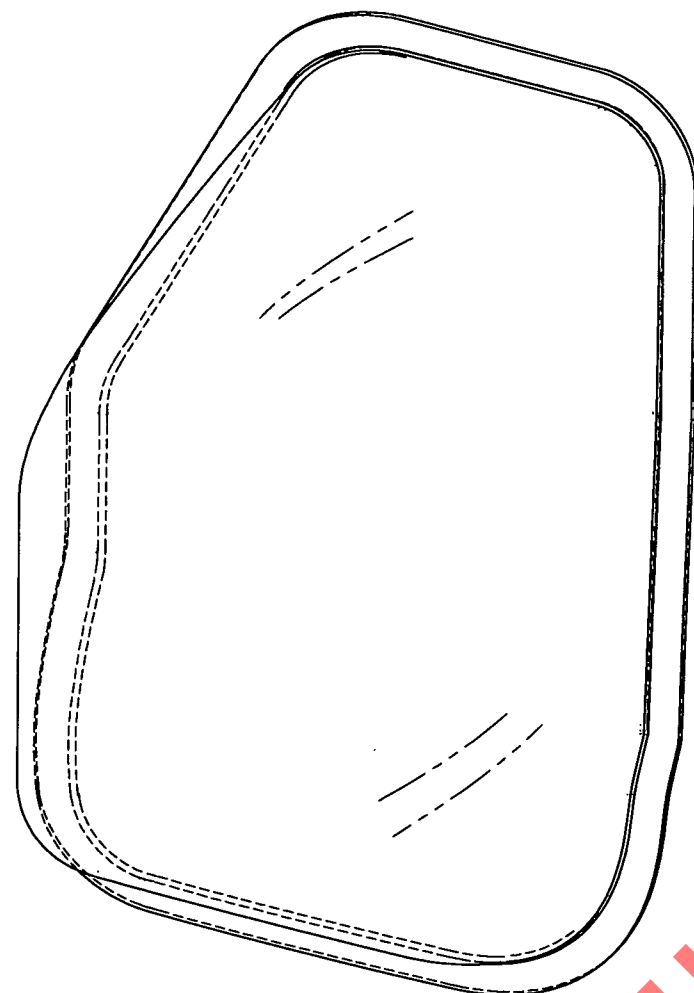
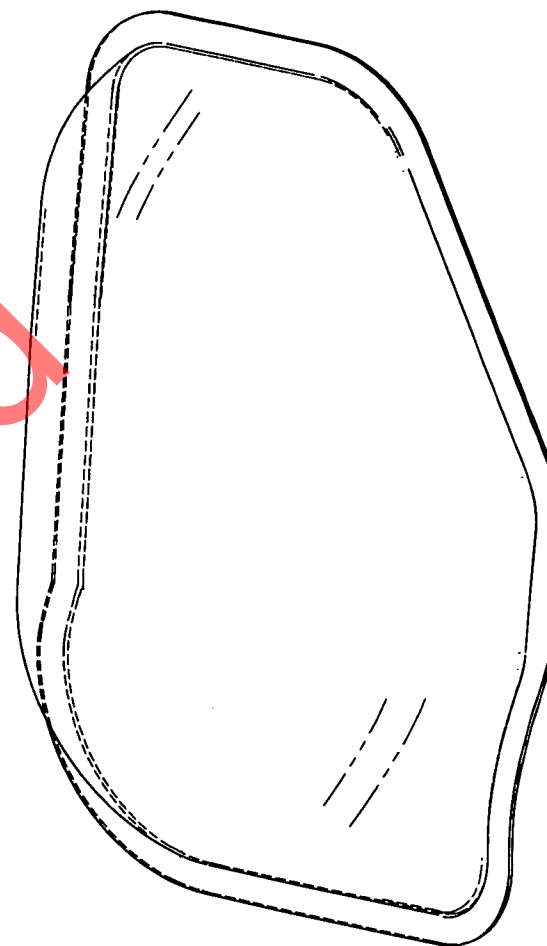


D

C

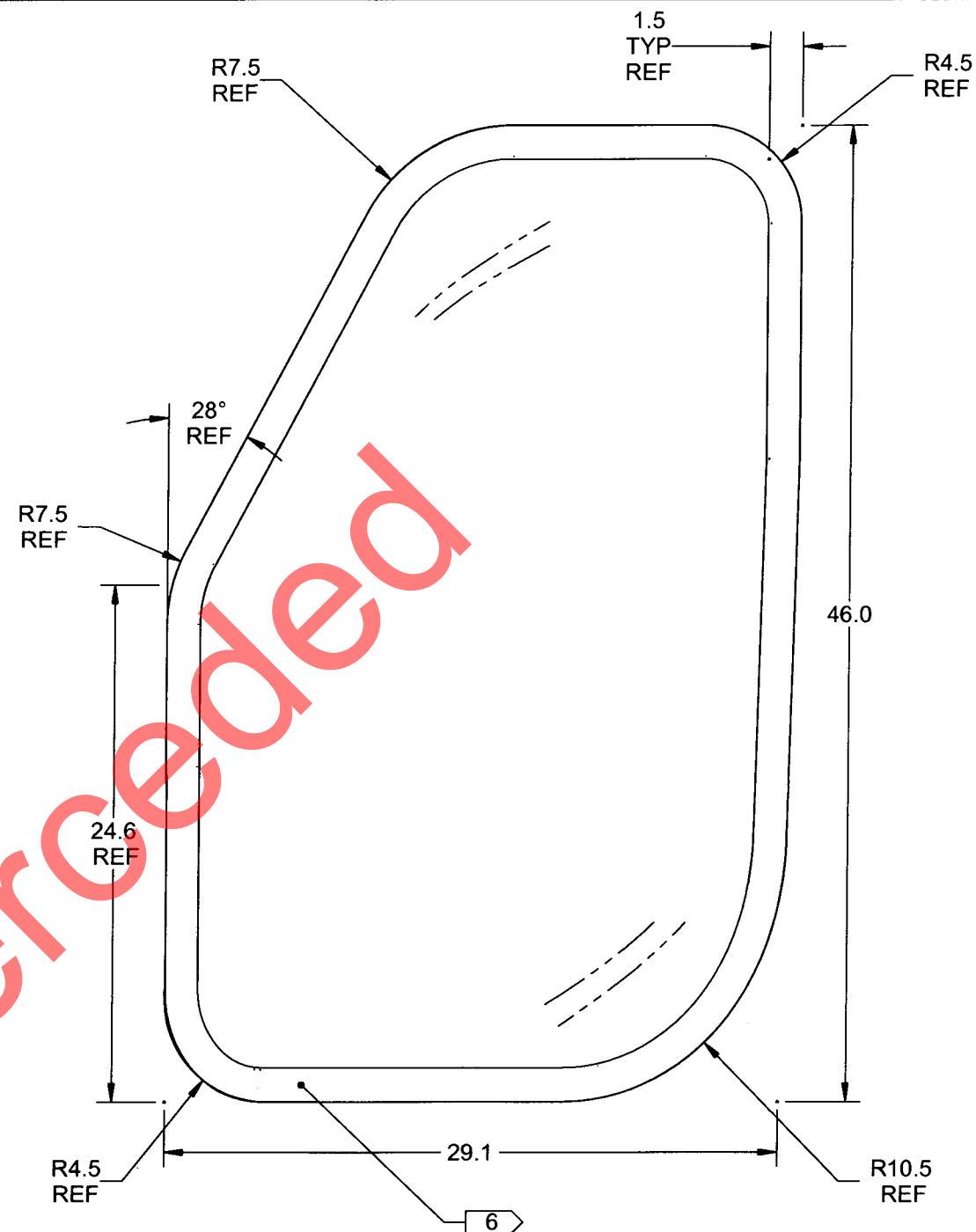
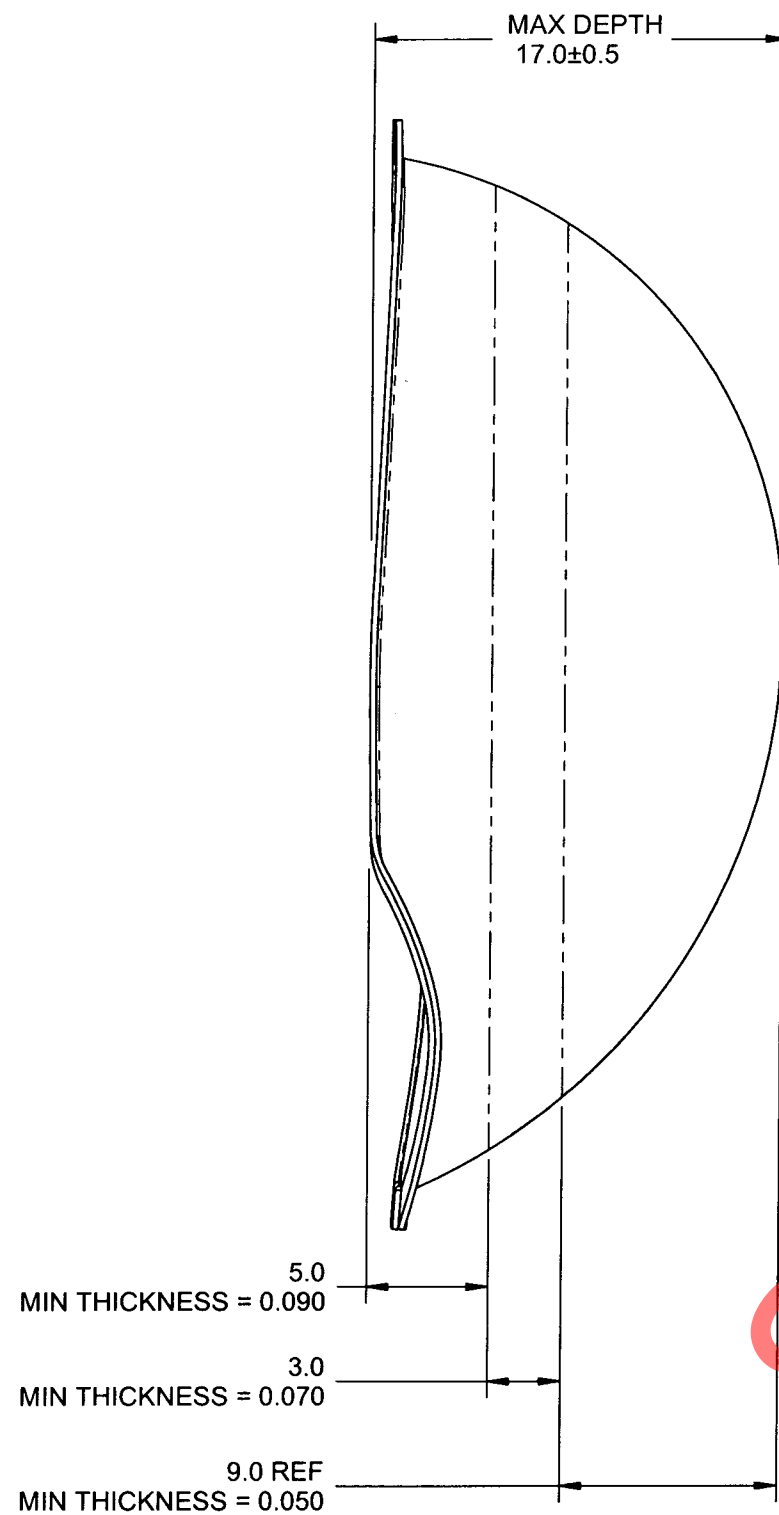
B

A

**D3676-1 FULL HEIGHT BUBBLE WINDOW (LH)****D3676-2 FULL HEIGHT BUBBLE WINDOW (RH)**

RELEASED
2012-03-08

C	ADDED D3676-2 FULL HEIGHT BUBBLE WINDOW (RH), REMOVED NOTES ON SHEET 1, REFORMAT NOTES 6 & 8 ON SHEET 2, D3676-1 WAS "412 BUBBLE WINDOW" NOW "FULL HEIGHT BUBBLE WINDOW (LH).	AP	12.03.01
B	REVISED TOLERANCE ON MINIMUM THICKNESSES (ZN A8/B8-2). REASON: PRODUCTION FACILITY.	MB	08.10.27
A	NEW ISSUE	MB	08.02.29
REV.	DESCRIPTION	BY	DATE
DESIGN	MB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AP		
CHECKED	SEP	DRAWING NO.	REV..C
MFG. APPR.	SEP	D3676	SHEET 1 OF 3
APPROVED	SEP	TITLE	SCALE
DE APPR.	SEP	FULL HEIGHT BUBBLE WINDOW	NTS
DATE	12.03.01	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



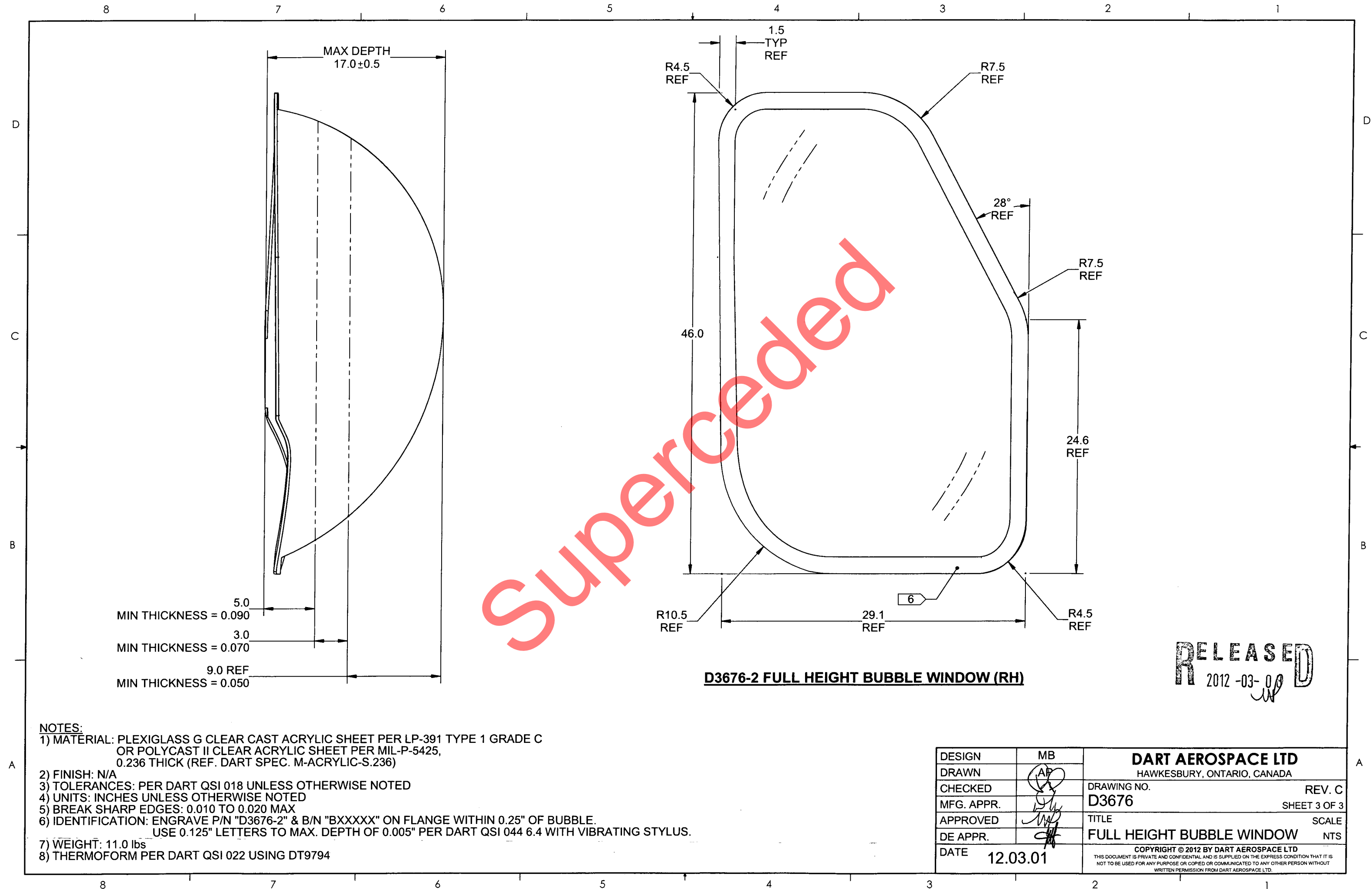
D3676-1 FULL HEIGHT BUBBLE WINDOW (LH)

NOTES:

- 1) MATERIAL: PLEXIGLASS G CLEAR CAST ACRYLIC SHEET PER LP-391 TYPE 1 GRADE C
OR POLYCAST II CLEAR ACRYLIC SHEET PER MIL-P-5425,
0.236 THICK (REF. DART SPEC. M-ACRYLIC-S.236)
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.010 TO 0.020 MAX
- 6) IDENTIFICATION: ENGRAVE P/N "D3676-1" & B/N "BXXXXX" ON FLANGE WITHIN 0.25" OF BUBBLE.
USE 0.125" LETTERS TO MAX. DEPTH OF 0.005" PER DART QSI 044 6.4 WITH VIBRATING STYLUS.
- 7) WEIGHT: 11.0 lbs
- 8) THERMOFORM PER DART QSI 022 USING DT8992

RELEASED
2012-03-08
WD

DESIGN	MB	DART AEROSPACE LTD	
DRAWN	AP	HAWKESBURY, ONTARIO, CANADA	
CHECKED	SS	DRAWING NO.	REV. C
MFG. APPR.	MP	D3676	SHEET 2 OF 3
APPROVED	MP	TITLE	SCALE
DE APPR.	MP	FULL HEIGHT BUBBLE WINDOW	NTS
DATE	12.03.01	<small>COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	



- NOTES:
- 1) MATERIAL: PLEXIGLASS G CLEAR CAST ACRYLIC SHEET PER LP-391 TYPE 1 GRADE C OR POLYCAST II CLEAR ACRYLIC SHEET PER MIL-P-5425, 0.236 THICK (REF. DART SPEC. M-ACRYLIC-S.236)
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.010 TO 0.020 MAX
 - 6) IDENTIFICATION: ENGRAVE P/N "D3676-2" & B/N "BXXXXX" ON FLANGE WITHIN 0.25" OF BUBBLE. USE 0.125" LETTERS TO MAX. DEPTH OF 0.005" PER DART QSI 044 6.4 WITH VIBRATING STYLUS.
 - 7) WEIGHT: 11.0 lbs
 - 8) THERMOFORM PER DART QSI 022 USING DT9794

D3676-2 FULL HEIGHT BUBBLE WINDOW (RH)

RELEASED
2012-03-08

DESIGN	MB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AP		
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D3676	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		FULL HEIGHT BUBBLE WINDOW	NTS
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